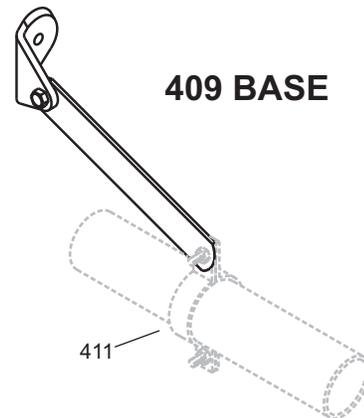
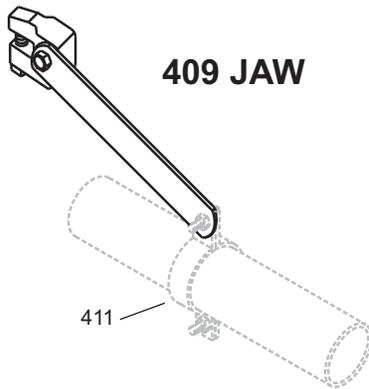




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# 409

## SWAY BRACE SUB ASSEMBLY



**LENGTH - LINK BAR:** 15" Plus Jaw or Base  
**SIZE - SYSTEM PIPE:** Nominal steel 4" max.  
**MATERIAL -** Carbon Steel  
**FINISH - 409 Jaw** Plain or E.G.  
**409 Base** Plain, E.G. or S.S.  
**PATENT - No. 8,726,607B1**  
**LISTING/APPROVAL**



cUL <sup>us</sup> LISTED Max. Horizontal Load	
30°-90°	1000

**FUNCTION -** Combine with 411 to form a complete listed AFCON 15" longitudinal sway brace assembly.  
**INSTALLATION -** Per these instructions including NFPA 13.  
15" link limits the centerline dimension of the system pipe.

**Load rating - see chart.**

**ASSEMBLY 409 Jaw - See drawing**

Align link with 411 flanges.  
Tighten 411 bolts until flanges are flat to flat.  
Install jaw set bolt finger tight, then additionally tighten 1 1/2 turns or torque to 40 lb-ft.

**Only tighten set bolt with hand tools.**  
**NEVER INSTALL SET BOLT WITH IMPACT/DRILL DRIVER.**

**ASSEMBLY 409 Base - See drawing**

Align link with 411 flanges.  
Tighten 411 bolts until flanges are flat to flat.

**FEATURES -** Economical sway brace assembly.  
**ORDERING - 409 Jaw** and finish.  
**409 Base** and finish.

**IMPORTANT NOTE:** AFCON 411 sold separately.



Specific AFCON products are exclusively designed to be compatible ONLY with other AFCON products including parts and fasteners, resulting in a listed sway brace, restrainer or hanger assembly. Be advised the following warranty restriction will apply. **DISCLAIMER - AFCON** will NOT warrant against the failure of its products when used in combination with other products, parts or systems not manufactured or sold by AFCON. AFCON shall NOT be liable under any circumstances whatsoever for any direct or indirect, incidental or consequential damages of any kind, including but not limited to loss of business or profit, when non-AFCON products have been, or are used.